SECURITY FEATURES OF A GENUINE NOTE

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SECURITY FEATURES: TYPES

There are several security features built in our bank notes that deter counterfeiting. Some of these are incorporated in the substrate during papermaking and some in the printing process. These features can be further classified into public recognisable features and machine readable features. Public recognisable features are more effective in early detection and containing the volume of counterfeit notes in circulation.

CHARACTERISTICS OF A GENUINE NOTE

- SPECIAL QUALITY PAPER
- PRINTING –TYPE & QUALITY
- SPECIAL (security) INK
- SECURITY FEATURES
 - WATERMARK
 - SECURITY THREAD
 - ADDITIONAL FEATURES

PAPER

- CRISP & CRACKLE
- OPTICAL FIBRES
 - B & G

PRINTING

- -DISTINCT & NEAT LINES
- -VIVID COLOURS
- -OFFSET & INTAGLIO (PORTRAIT, RBI SEAL, GUARA NTEE & PROMISORY CLAUSE, ASOKA PILLAR, SIGNATURES)
- -SEE-THROUGH (Register) PRINTING

INK

- CHEMICAL RESISTANT, LIGHT FAST, WATER/SOAP RESISTANT, QUICK DRYING (Intaglio)
- FLUORESCENT INK (Numbers except 5, Win. Sec. Thread except 5 & Central vertical col. 20+)
- OPTICALLY VARIABLE

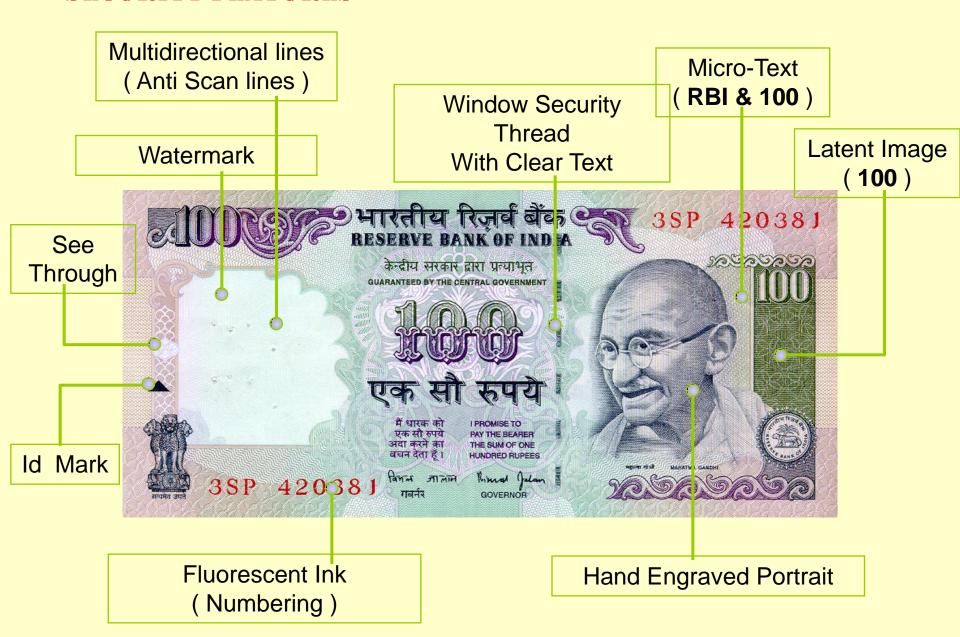
SECURITY FEATURES

- WATERMARK
 - ASHOKA PILLAR OR MAHATMA GANDHI
- SECURITY THREAD
 - OLD : THICK LINE
 - 10,20,50 : READABLE, FULLY EMBEDDED
 - RS 100/500/1000: READABLE, WINDOWED IN FRONT, EMBEDDED ON THE BACK
 - THICKNESS OF SECURITY THREAD (10: .5mm, 10+: 1mm)
 - RAINBOW EFFECT 1000

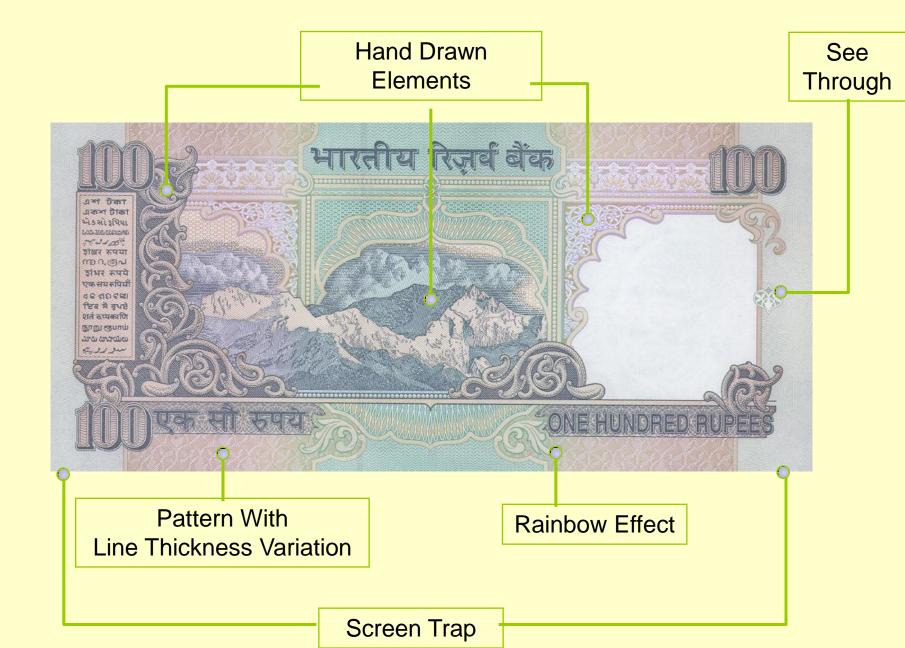
- ADDITIONAL FEATURES
 - LATENT IMAGE OF THE DENOMINATION (20+)
 - MICRO LETTERING (10:RBI, 20+: RBI + DENOM)
 - IDENTIFICATION MARK (FOR DENOMINATION)
 - 3D EFFECT: BACK TOP (scenic) PANEL OF Rs. 100
 - OMRON FEATURE: F&BACK OF Rs. 500, 1000
 - MULTIDIRECTIONAL LINES ANTISCAN
 - SECRET WATERMARK RBI & DENOMINATION

SECURITY FEATURES

100 RS. NOTE: OBVERSE



100 RS. NOTE: REVERSE



WATERMARK



The watermark in new 100 Rupee Note depicts Mahatma Gandhi.

Visible from both front and back in transmitted light.

Cannot be replicated using scanning or photocopy equipments.





SECURITY THREAD



Rs. 100 notes contain a readable windowed security thread. It is partially exposed and partially embedded. When held against light, this thread looks as one continuous line.









The thread is partially exposed & partially embedded





Rs. 100/- contain a readable windowed clear text security thread.

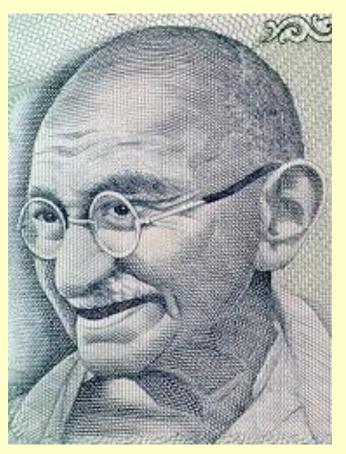
It contains the words "Bharath" in the Devanagari script and "RBI" appearing alternately.

INTAGLIO PRINTING





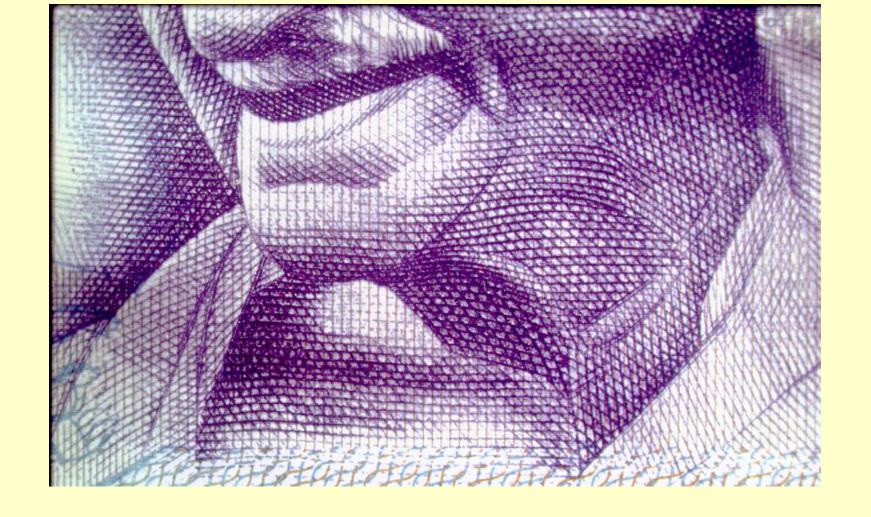






The portrait of Mahatma Gandhi, Reserve Bank Seal, guarantee and promise clause, Ashoka pillar emblems on the left, RBI Governor's signature are printed in intaglio I.e., in raised prints

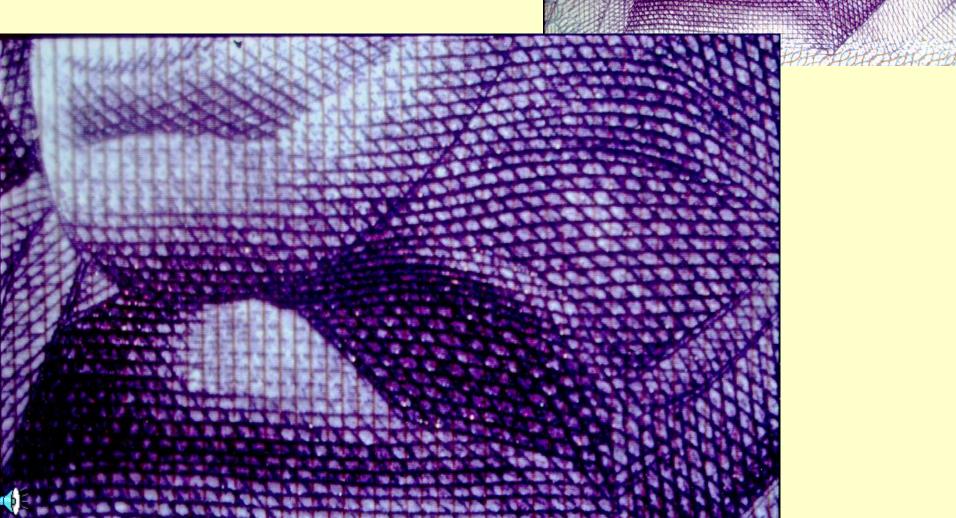




- It appears life like and it stands out distinctly.
- Deep engravings & minute details of the portrait adds to the security of bank notes against counterfeiting



 A counterfeit portrait is usually lifeless & flat and the details merge into the background un like this portrait.



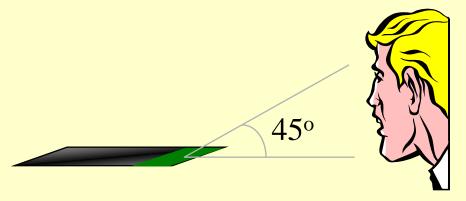


LATENT IMAGE



- The note has latent image.
- Numeral "100" is the latent image which is hidden in the vertical band.
- The latent image "100" cannot be replicated by photocopiers.





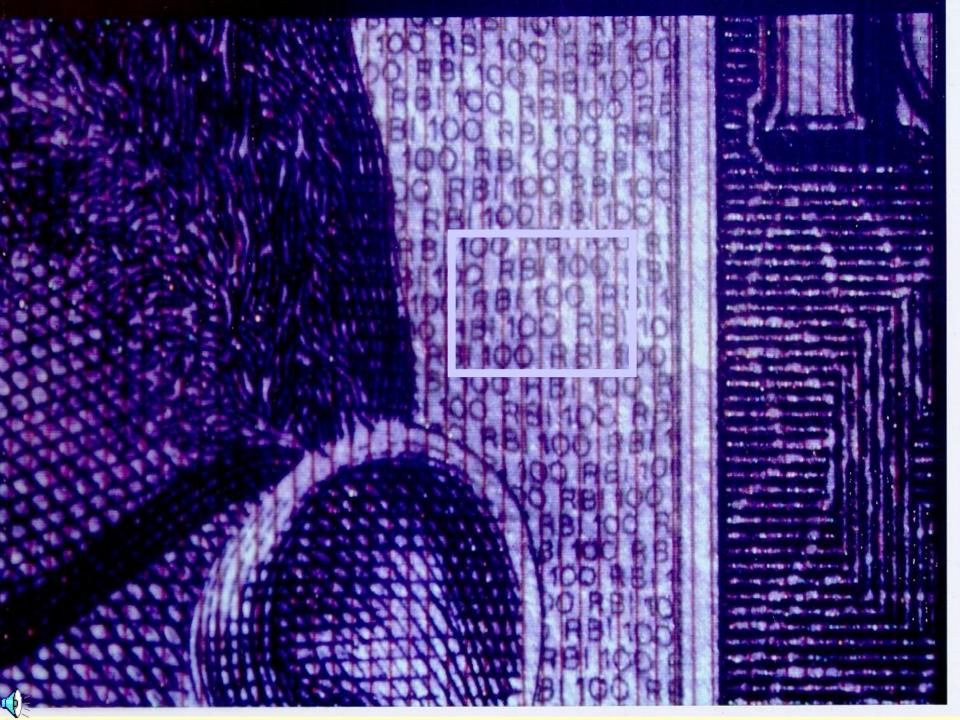
The LATENT IMAGE numeral "100" can be seen when the note is held and viewed between 30° to 45° angle



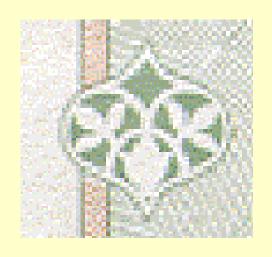
MICRO-LETTERINGS



- Micro-lettering provides additional security to the notes against counterfeiting.
- It appears between the Mahatma Gandhi portrait and vertical band
- Micro-printing "RBI 100" is printed that can be seen using magnifying glass.



See - Through





See-through is a flower like design that renders additional security to our notes.

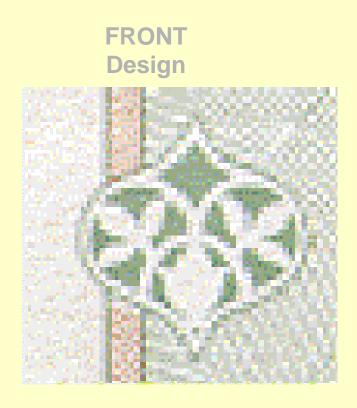
It is in the left side & above identification mark.

The printing requires perfect registration between front and back.

Replication is difficult on commercial machines.



The printing of both front and back is done in a single pass and designs are printed in front & back with perfect registration which renders the note a "see-through" effect.



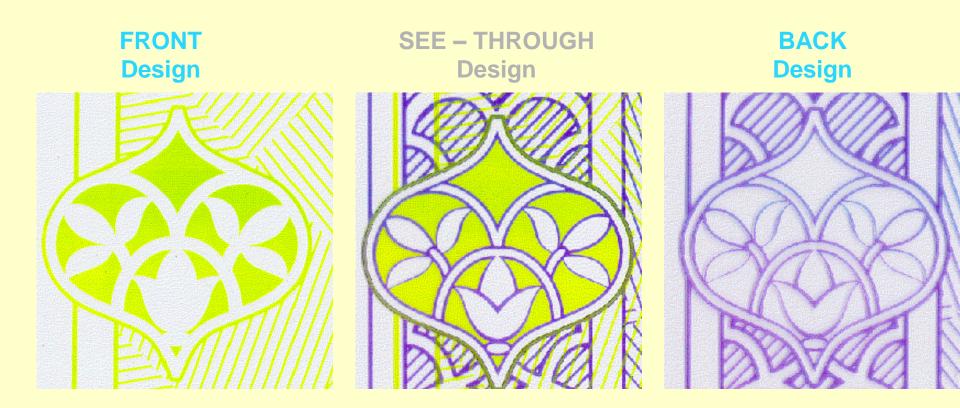


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IDENTIFICATION MARK





An identification mark has been introduced in the note for visually impaired people.

This mark is in intaglio printing and it is in different geometrical shapes for various denomination.

For Rs. 100-denomination, we have triangle '△' as the identification mark.



FLUORESCENCE

Number panels of the notes are printed in fluorescent ink

The notes also have fluorescent fibers in the paper.

Both can be seen when the notes are exposed to ultraviolet (UV) lamp.







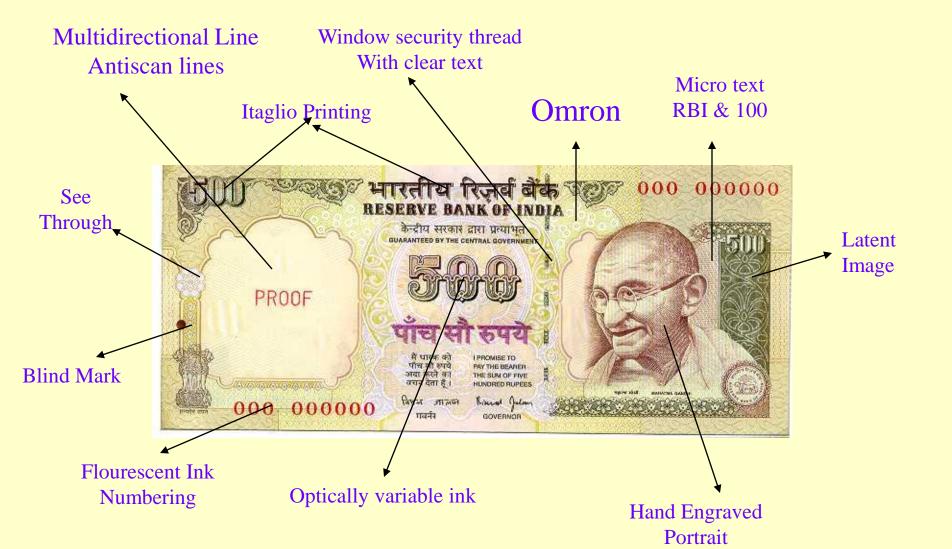


RS.100 - BACK SIDE

Three Dimensional Design



RS.500/- DENOMINATION BANK NOTE



: 2 :



Multi Directional Line Antiscan Lines



RS.1000/- DENOMINATION BANK NOTE





:2:



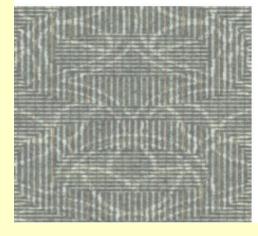


Genuine

Genuine Note





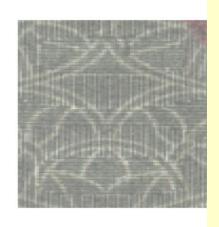


Counterfeit

Note No. 8CN 972809









Genuine

Counterfeit

Genuine Note



Note No. 8CN 972809





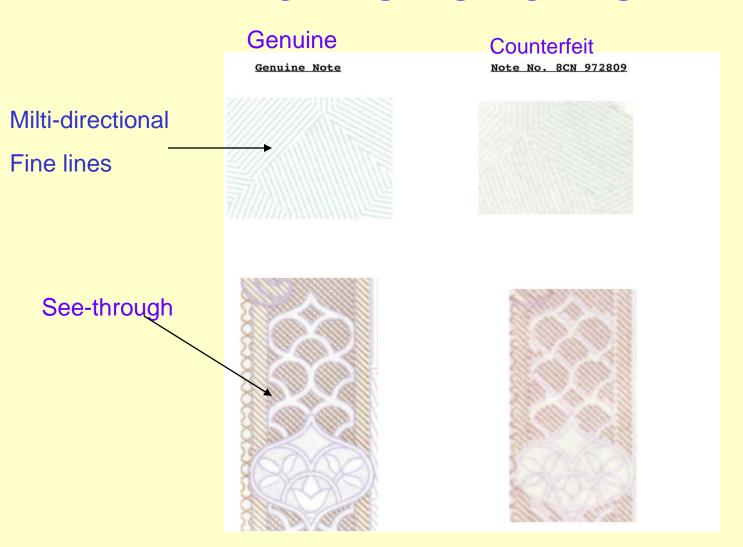


- * Intaglio effect is not there.
- * Registration is not perfect.
- * Design lines are not sharp.



Genuine Counterfeit Genuine Note Note No. 8CN 972809





- 1. INCORPORATED DURING PAPER MAKING
- 2. INCORPORATED DURING PRINTING

1. INCORPORATED DURING PAPER MAKING

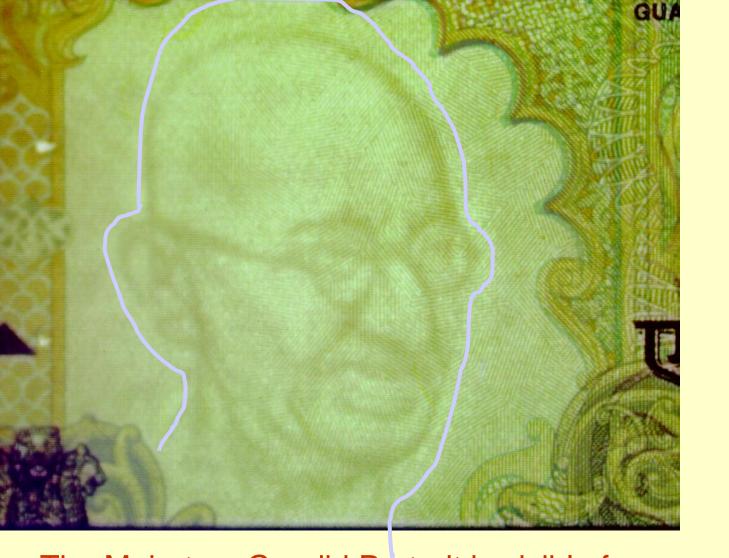
- A. PORTRAIT WATERMARK ALL
 - MOULD MADE
 - THREE DIMENSIONAL

B. FLUORESCENT SECURITY THREAD WITH TEXT

- FULLY EMBEDDED UPTO 50
- WINDOWED 100+
- MULTI COLOR RAINBOW FLUORESCENT BANDS & MAGNETIC CHARACTER

C. FLUROSCENT COLOR FIBRES RANDOMLY

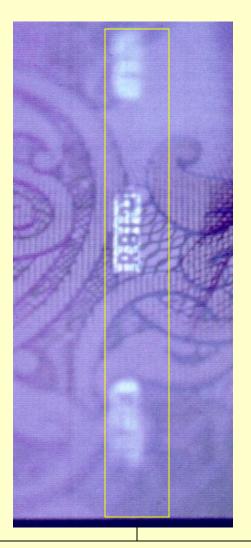
DISTRIBUTED - ALL



The Mahatma Gandhi Portrait is visible from both front and back in transmitted light. This can not be replicated using scanning or photocopying equipments.

R M A R K





THE THREAD IS PARTIALLY EXPOSED & PARTIALLY EMBEDDED

SECURITY THREAD

The note carries a readable clear text windowed security thread. It contains the words "Bharat" in Devanagari script and "RBI" appearing alternately.

FLUORESCENT FIBRES IN PAPER



2. INCORPORATED DURING PRINTING

A. DESIGN AND CONTENT

- OFFSET PRINTING
- 2. INTAGLIO PRINTING

B. NUMBER PANEL

1. LETTER PRESS

A. DESIGN AND CONTENT

1. OFFSET PRINTING

OFFSET PRINTING IMPARTS SECURITY BECAUSE OF ANTI COPYING, ANTI SCANNING DESIGNS, SEE THROUGH FEATURES AND INTRICATE DESIGNS DIFFICULT TO REPLICATE.

- FEATURES PRINTED WITH OFFSET TECHNIQUE
 - SEE THROUGH (REGISTER) PR
 - MULTI DIRECTIONAL ANTISCAN LINES PR
 - RAINBOW PRINTING PR
 - OMRON ANTI COLOR COPYING MR

OFFSET PRINTING – PROCESS

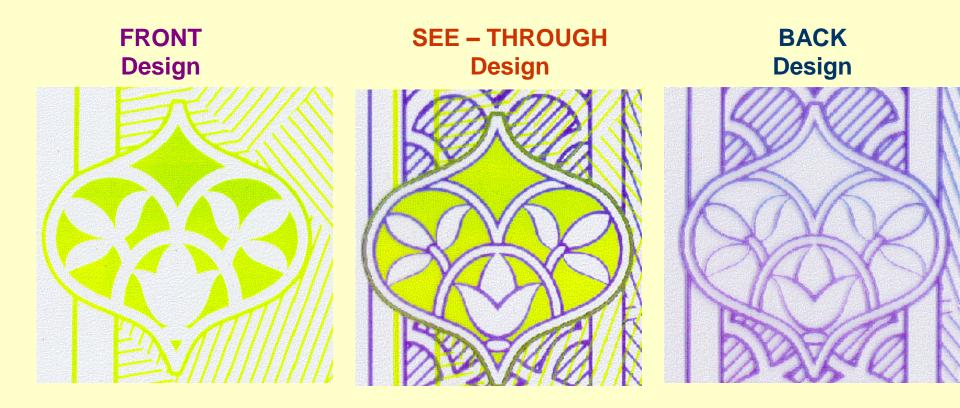
FIRST STAGE OF PRINTING - PRE CONDITIONED PAPER

TRANSFER OF IMAGES FROM ALL THE PLATES ON TO THE PAPER IN ONE PASS SIMULTANEOUSLY ON THE FRONT AND BACK.

CURED FOR THREE DAYS

STRICT VISUAL QUALITY CONTROL

THE PRINTING OF BOTH FRONT AND BACK IS DONE IN A SINGLE PASS WITH PERFECT REGISTRATION WHICH RENDERS THE NOTE A "SEE-THROUGH" EFFECT. THIS IS ACHIEVED BY SPLITTING THE CHOSEN DESIGN INTO TWO PARTS AND RENDERING ONE PART ON THE FRONTS AND THE OTHER ON THE BACKS OF THE NOTE.





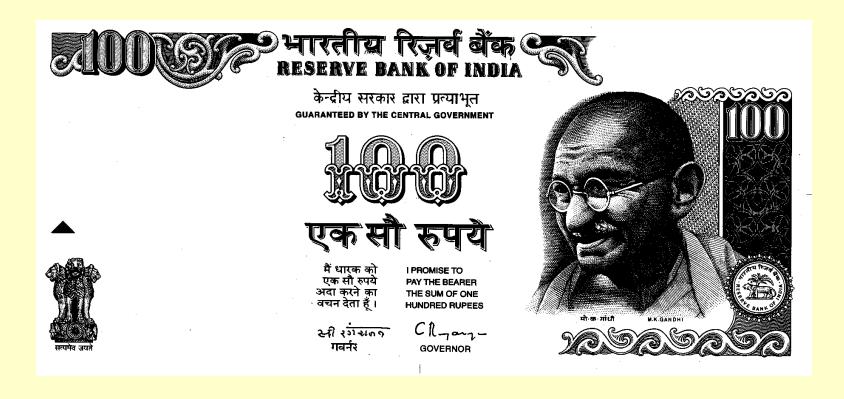
2. INTAGLIO PRINTING

INTAGLIO PRINTING IMPARTS SECURITY BECAUSE OF THE UNIQUE TACTILE EFFECT, LATENT IMAGE AND OTHER FEATURES LIKE OPTICALLY VARIABLE INK

- FEATURES IN INTAGLIO PROCESS
 - TACTILE EFFECT PR
 - LATENT IMAGE PR
 - HAND ENGRAVED PORTRAIT PR
 - OVI PR
- RESULTANT SECURITY FEATURES IN THE NOTE
 - PORTRAIT
 - LATENT IMAGE
 - GUARANTEE CLAUSE, PROMISE CLAUSE, RBI SEAL, SIGNATURE
 - ASOKA PILLAR
 - IDENTIFICATION MARK

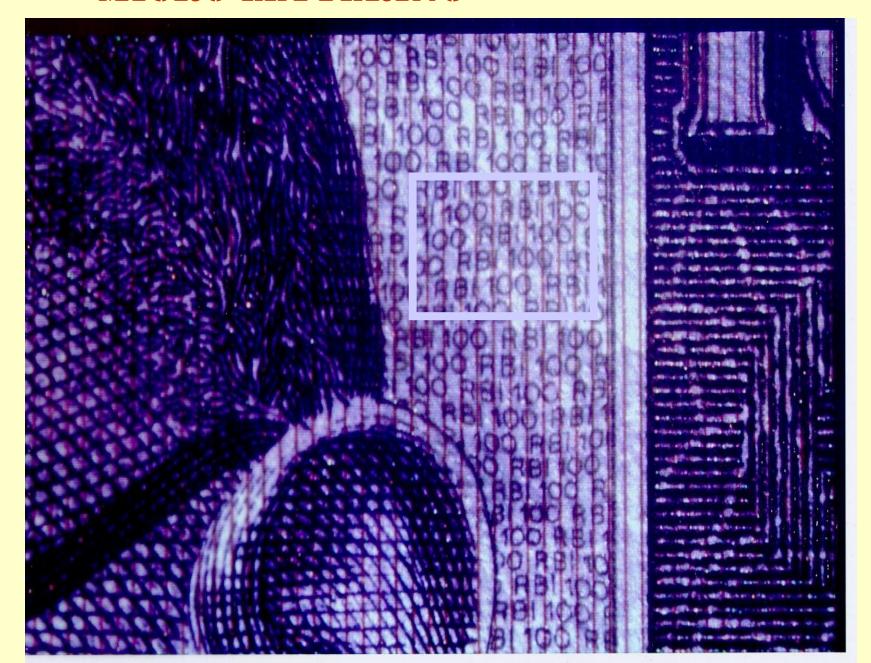
- INTAGLIO PRINTING PROCESS
 - OFFSET PRINTED SHEETS
 - INK FROM THE RECESSED IMAGE AREAS OF THE PLATE IS TRANSFERRED ONTO THE PAPER UNDER HEAVY PRESSURE LEADING TO UNIQUE TACTILE EFFECT
 - CURED FOR TWO DAYS
 - DIGITAL CAMERA SCANNING & MANUAL EXAMINATION FOR QUALITY CONTROL
 - FOR 500 & 1000, REVERSE IS PRINTED FIRST CURING FOR 2 DAYS

INTAGLIO PRINTED FEATURES

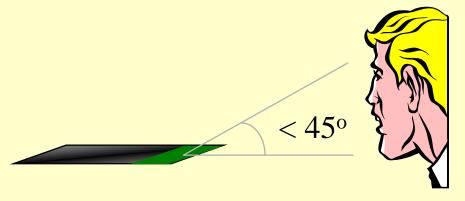


The portrait of Mahatma Gandhi, vertical panel, micro lettering, denomination value, guarantee and promise clause, RBI Governor's signature, Ashoke pillar emblem on the left are printed in intaglio i.e. in raised prints

MICRO LETTERING







The numeral "100" can be seen as LATENT IMAGE when the note is held at and viewed between 30° to 45° angle

OBJECTIVES

- DETERENCE TO COUNTERFEITING
- HELP PUBLIC IN IDENTIFYING A GENUINE NOTE
- FACILITATE HANDLING AT THE BANKS

MODIFICATIONS

- PAPER SPECIFICATIONS
 - GRAMMAGE 90 GSM
 - CALIPER THICKNESS 110 Microns
- OMRON TO BE INCLUDED IN 50 & 100 AS WELL
- -OVI
 - REDUCED FONT SIZE OF NUMERALS
- INTAGLIO PRINTING
 - BETTER EFFECT 130 MICRON
 - NONE ON REVERSE

- MODIFICATIONS
 - IDENTIFICATION MARK
 - ENGRAVING DEPTH TO BE INCREASED 83 160 MICRONS
 - OPTICAL FIBRES DUAL COLOR
 - REGISTER OF THE NOTE IMPROVEMENT
 - FLORAL DESIGN REPLACED WITH DENOMINATION

MODIFICATIONS

- SECURITY THREAD
 - WINDOWED
 - MACHINE READABLE
 - DEMETALISED CLEAR TEXT
 - MAGNETIC
 - RBI, BHARAT (100 & 500) ADDITIONAL 1000 (1000)
 - OVI (GREEN TO BLUE)
 - FLUROSCENCE
 - TEXT UNDER UV LIGHT
 - YELLOW ON REVERSE
 - WIDER 3 MM (500, 1000), 2 MM (100), 1.4 MM (50)

SECURITY THREAD

SECONIII IIINEAD				
	50	100	500	1000
Windowed	✓	√	✓	✓
Machine Readable	✓	√	√	✓
Demetalised	✓	✓	√	√
Clean text	✓	✓	√	√
Magnetic	✓	√	√	√
Bharat, RBI	✓	√	√	√
Denomination	×	×	×	√
OVI	×	✓	√	√
Fluroscent (Front) (UV)	Yellow	Text(UV)	Text(UV)	√
Fluorescence- Back	Yellow	Yellow	Yellow	√
WIDTH (MM)	1.4	2	3	3

NO CHANGE IN

- WATERMARK, SECRET WATERMARK
- LATENT IMAGE IMPROVEMENT
- MICRO LETTERING
- FLUORESCENCE

- NEW FEATURES
 - ELECTROLYTE WATERMARK
 - OF DENOMINATION
 - WITHIN THE WM WINDOW
 - YEAR OF PRINT ON THE REVERSE















